#### Master Data Management for SAP Made Simple and Efficient:

Oct 27, 2022





#### Agenda

- Panelists
- Brief Intro
- Master Data Management Case Study Edgewell
- Overcoming SAP Master Data Challenges with Digital Workflows
- Demo
- Master Data Management Case Study Buckman
- Q&A



#### **Panelists**

**Justin Williams** 

Global Data Governance Solution Enablement Manager

**Edgewell Personal Care** 

Suresh Shenoy

SAP SCM Functional Analyst

**Buckman International** 

Kris Gorrepati

**Product Management** 

Cambrian Lab



#### **About Cambrian Lab**

Mission: To Provide Effective and Practical Solutions for Supply Chain Excellence

#### Team

Supply Chain, New Product Development and Technology Experts from SAP, Samsung, Siemens, GM, Ford, Applied Materials

#### Industries

Automotive, High-tech, Semiconductor Equipment, Medical Devices, Consumer Products

#### Locations

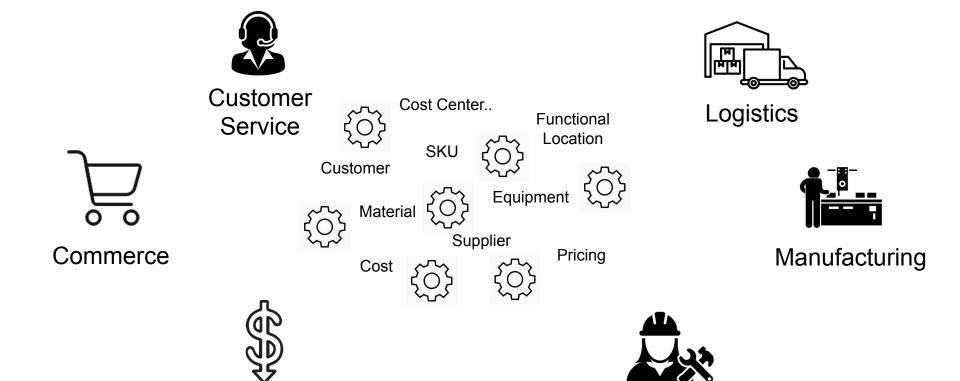
SF Bay Area, Detroit, Boston, Houston

#### **Expertise**

- New Product Introduction, Supplier Development Quality Management, and Master Data Management
- Enterprise and Supply Chain Technology (ERP, SCM, Manufacturing, CRM, Sourcing, Finance)



#### Good Master Data is Critical for Operational Excellence

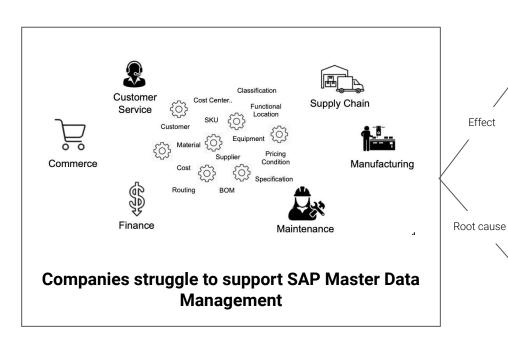


Maintenance

Finance

#### SAP Master Data Management is a Struggle for most Organizations

**Effect** 



**New Product Product Launch** Supply Chain Launch Issues Delay Disruption **Poor Supplier** Poor Product and Performance Service Quality High Sales Lost Sales **Operations Cost Uniformly bad consequences** 

- Nothing exists in most cases (Email, Excel..)
- Even for companies that have an MDM solution SAP master data processes have too much non-value added work, takes too long, and are expensive
- Business stakeholders are not directly involved

**Because Master Data workflows are poorly** supported



#### What we observed about SAP Master Data Management

- Significant non-value added work (80%+), long cycle times, fairly expensive business process
- High level of SAP expertise is required
- Business users are out of the loop
- Traditional MDM solutions provide limited coverage for master data domains, master data elements, and common workflows
- Poor master data processes can become an obstacle to operational and supply chain excellence



#### SAP Master Data Management







#### Agenda

- Panelists
- Brief Intro
- Master Data Management Case Study Edgewell
- Overcoming SAP Master Data Challenges with Digital Workflows
- Demo
- Master Data Management Case Study Buckman
- Q&A





# Development Framework Opportunity and Value























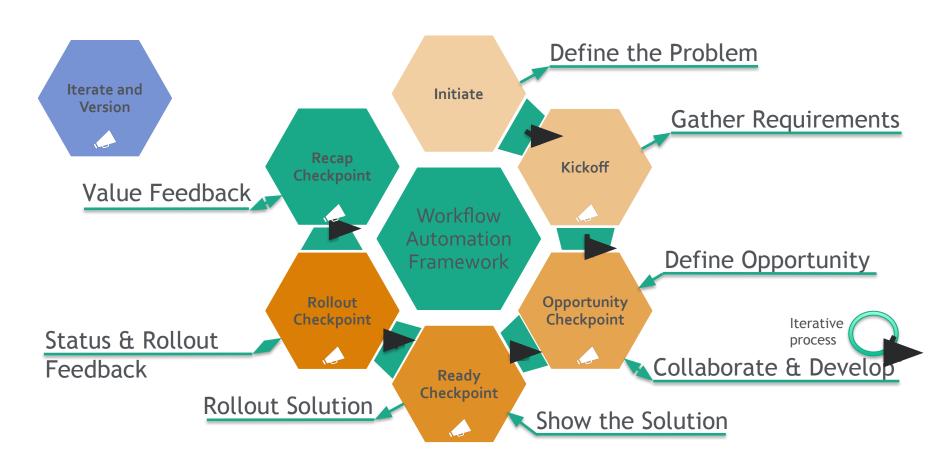












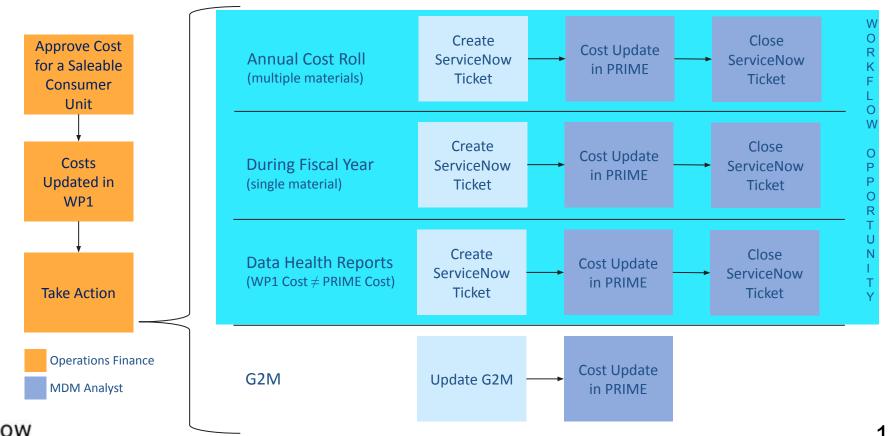


Many Areas for Improvement - Traditional and Non-Traditional

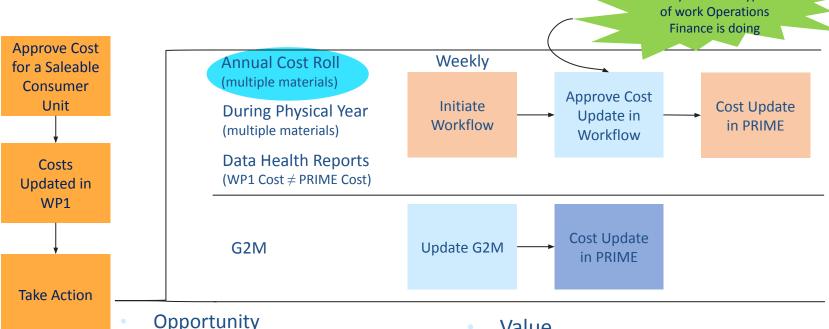


### Master Data Process Improvement Opportunity - Example

Multiple streams, multiple points of failure



#### Value of Improvement



- **Operations Finance**
- **MDM** Analyst
  - **ZFLOW**

- Identify and Approve multiple Cost changes at one time
- Automate updates to PRIME
- Streamline 3 of 4 change mechanisms into 1 automated workflow, resulting in only 2 ways for update Costs in PRIME

#### Value

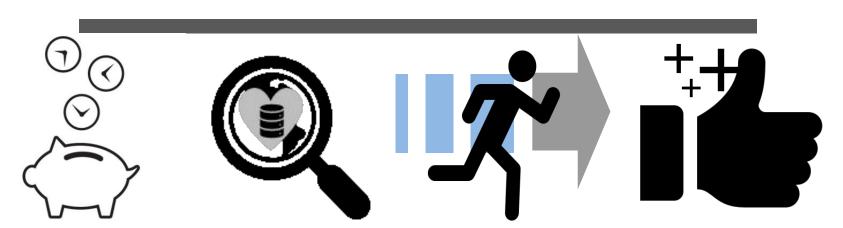
- Eliminate ServiceNow Creation
- Eliminate Annual Cost Roll semi-automated process

Key is shift in type

- Minimize MDM User Error
- Improve turnaround time for changes to PRIME materials



#### Cost Update Version 1 Value



Time Savings

#### 156 Total hours

- 78 in Operations Finance
- 78 in MDM Analyst group

Increased Data Health

New Baseline: 98%

Current Baseline: 90.16%

Improvement:

+7.84%

**Increased Agility** 

New Days to update:

Normal days to update: 1

Number of areas involved

in a change: 2 □ 1

Value-Added Time Current activity to

accomplish change:

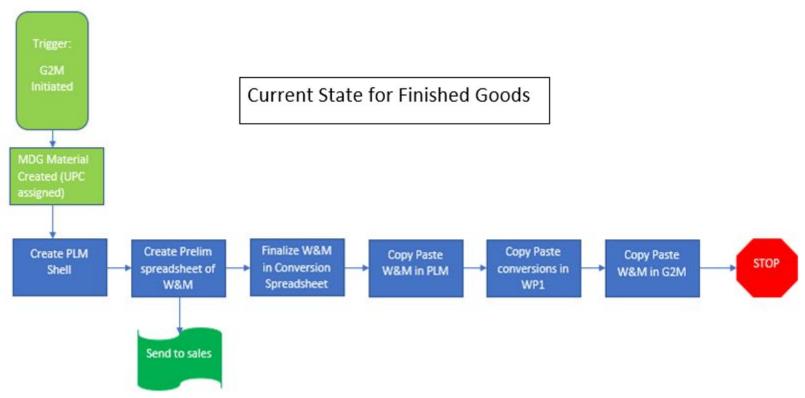
Generate ServiceNow ticket

Replaced by:

Approve Cost Updates

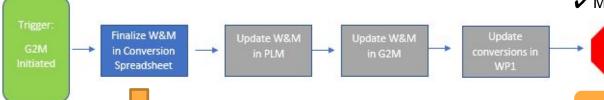


# Master Data Process Improvement Opportunity - Example Redundant data entry



#### Value of Improvement

Proposed State for Finished Goods



THESE TASKS WILL REMAIN AS IS

- Enter spec number and save
- Attach template spreadsheet
- Click submit

**User Steps** 

- Review data was loaded
- Click approve

# MDG Material Created (UPC assigned) Create PLM Shell Create PLM Shell Create PLM Shell Send to sales

#### Opportunity

STOP

- ✓ Trigger workflow off of G2M Task completion
- Automated Create PLM Shell
- ✓ Manual effort only in Finalize W&M Worksheet
- ✓ Automated updates to PLM, WP1, G2M
- ✓ Marking Task Complete in G2M

#### **Potential Value**

- ✓ Reduce system manual entry from 3 □ Zero
- ✓ Update PLM, WP1, G2M automatically
- ✓ Reduce impact on 2 functional roles involved in process
- ✓ Reduce system switching from 2,3 

  Zero
- ✓ Confidence in our data
- ✓ Data in sync between systems
- ✓ Reporting Opportunities
- Displays included in the first phase



#### Weights and Measures - Digital Workflow Value





#### 81 Total hours

- Packaging Engineers
- Base: 101 Hours
- New: 20 Hours
- Savings: 80%



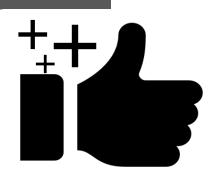
#### Improved Data Health

- Automated updates based on Standardized Static Template
- Eliminate data entry error
- Future Data Health Rule for Validity



#### **Increased Agility**

- Manual data entry in different systems reduced from 3 □ 0



#### Value-Added Time

#### Current activity:

Manually enter data in PLM (SAP), WP1 (SAP), G2M (Custom App)
Update G2M task to complete
Replaced by:

- Workflow Activities for each material queued by ZFLOW
- Upload template to ZFLOW
- ZFlow updates PLM, WP1, and Custom App as part of workflow



#### Agenda

- Panelists
- Brief Intro
- Master Data Management Case Study Edgewell
- Overcoming SAP Master Data Challenges with Digital Workflows
- Demo
- Master Data Management Case Study Buckman
- Q&A



#### Large Variety of Master Data Scenarios

#### Part/Item/Material Master Data Management

New Part Material(s) Request New Material(s) Creation

Extend Material(s)

Change Material(s)

Bill of Material Creation/Update

Routing...

Specification

Class/Characteristics (SAP)

Packaging Master Data

Recipe

**Pricing Condition** 

Purchase Info Record

Approved Supplier/Manufacturer

Site-to-Site Transfer

#### **Maintenance Master Data Management**

Functional Location

**New Equipment Commissioning** 

Maintenance Plan

Work Center

**Equipment Movement** 

#### **Supplier Master Data Management**

**New Supplier Request** 

New Supplier Onboarding

**Extend Supplier** 

Block/Unblock Supplier

**Update Supplier Master Data** 

#### **Customer Master Data Management**

**New Customer Onboarding** 

**New Customer Creation** 

New Ship-to Location

Block/Unblock Customer

**Update Customer Master Data** 

#### **Manufacturing Master Data Management**

Work Center

Routing

Bill of Material (Create/Update)

Routings

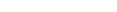
Production Version

#### **SKU Master Data Management**

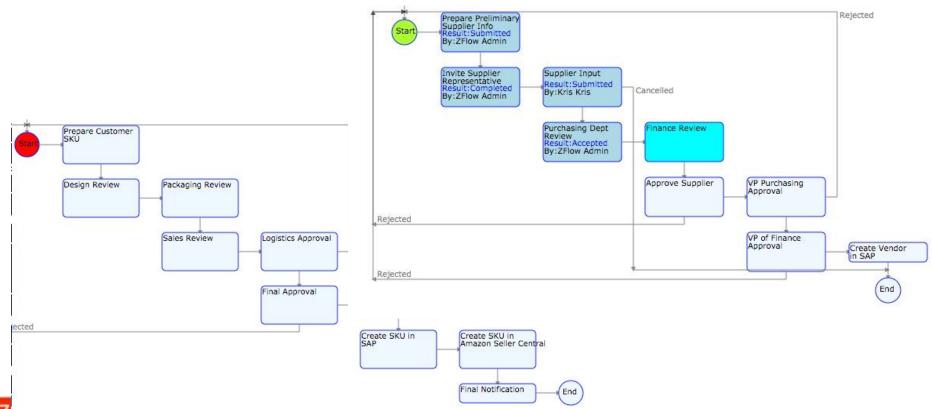
SKU Lifecycle Management

New Product Introduction

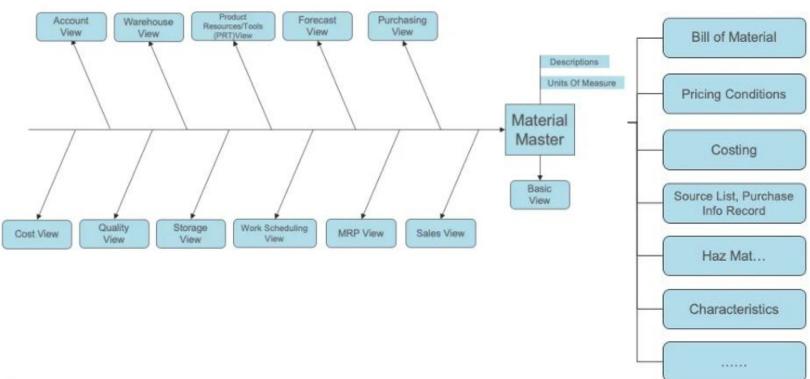
Ecommerce Integration (Amazon, Shopify, Google Merchant Center...)



# Master Data Workflows are Cross-functional and Need to Support how Business Stakeholders Work



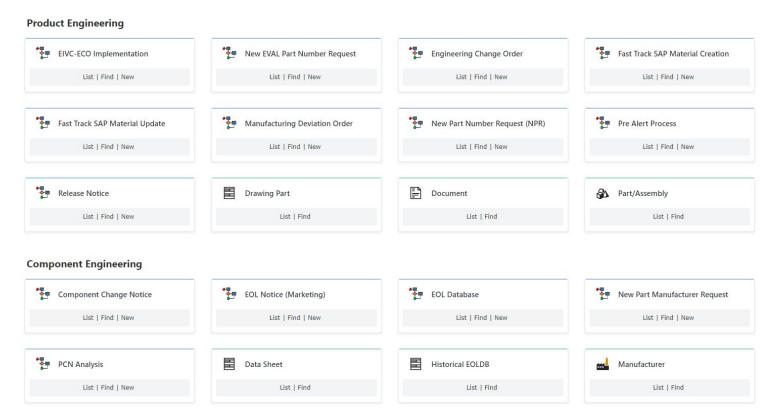
#### Master Data and Related Elements – More than Just Data





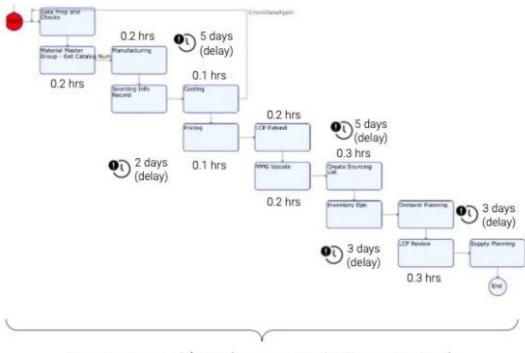
#### Can be Originated by other Departments

#### Launch Pad





#### Current Approaches - Time consuming, and Expensive



- Significant Non-value added work
- · Lots of waiting time

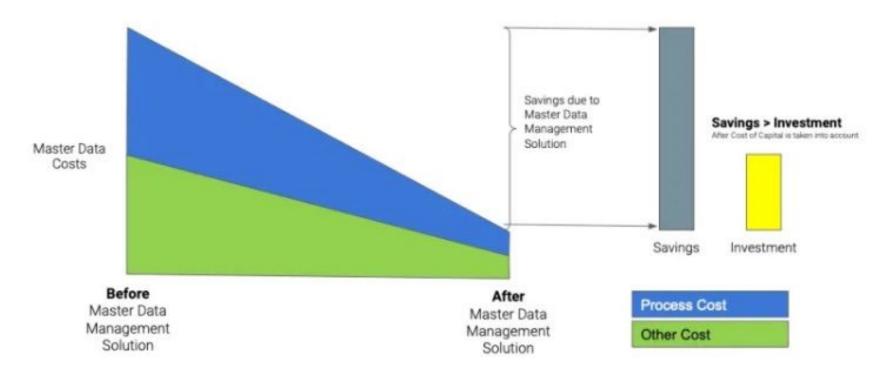


#### Master Data Process Costs can Add up

Master Data Process	Master Data Domain	Annual Number	Current Process Cost	Total Annual Cost
New Material Creation	Material Master	1,000	250	250,000
Extending Materials	Material Master	5,000	120	600,000
New Part Request	Material Master	1,500	50	75,000
New Pricing	Material Master	5,000	25	125,000
Pricing Change	Material Master	10,000	10	100,000
Bill of Material	Material Master	200	150	30,000
Bill of Material Change	Material Master	800	75	60,000
Routing	Material Master	200	150	30,000
Approved Supplier	Material Master	600	40	24,000
Purchase Info Record	Material Master	600	25	15,000
Approved Supplier Changes	Material Master	1,200	40	48,000
Purchase Info Record Changes	Material Master	1,400	25	35,000
Approved Manufacturer	Material Master	1,800	25	45,000
Component Change	Material Master	2,200	20	44,000
Component End-of-life	Material Master	800	75	60,000
Product End-of-life	Material Master	200	150	30,000
Quality Planning Info	Material Master	1,200	45	54,000
***				
New SKU	SKU	200	150	30,000
SKU Submission to Amazon	SKU	300	50	15,000
SKU Changes	SKU	600	40	24,000
**				
New Supplier Request	Supplier	800	60	48,000
New Supplier Creation	Supplier	600	120	72,000
Supplier Blocking/Unblocking	Supplier	600	25	15,000
Supplier Info Change	Supplier	1,200	40	48,000
New Customer Onboarding	Customer	600	120	72,000
	9			
New Equipment Install	Equipment	400	80	32,000
Equipment BOM	Equipment	200	50	10,000
Total Master Data Process	s Cost			1,991,000

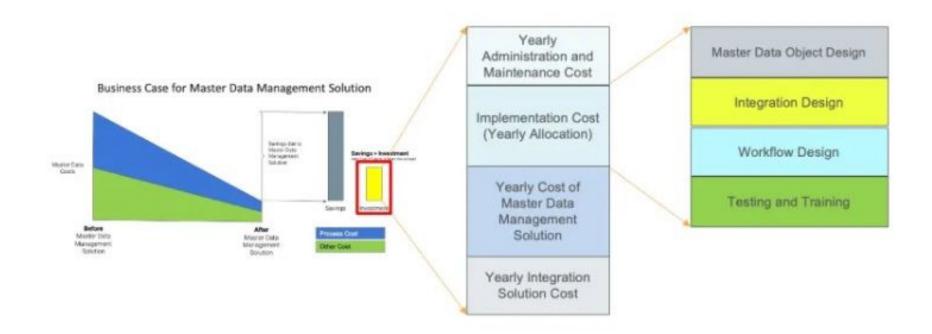


#### **Building A Business Case**





#### MDM Approach can Make or Break the Business Case



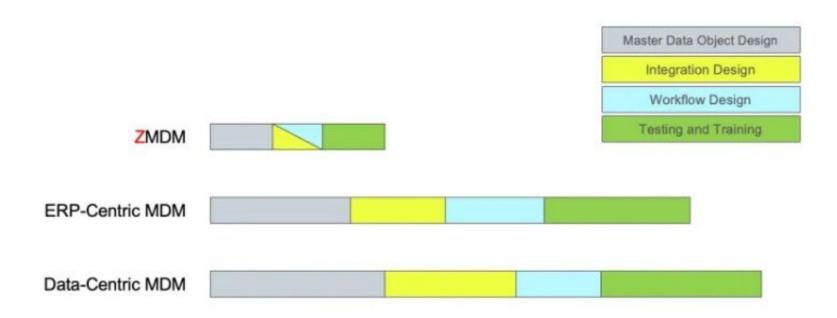


#### **ZMDM** - The Swiss Army Knife of Master Data Management

Involves Right People at the Right Time Ready from Day 1 Out-of-the-box Integration to Supply Chain Ready ERP, CRM, Commerce, PLM, Supply Chain systems Zero-code Support for Many Do-it-yourself Workflow Out-of-the-box Master **Data Domains** 



#### Workflow Driven MDM vs Traditional MDM Approaches





#### Agenda

- Panelists
- Brief Intro
- Master Data Management Case Study Edgewell
- Overcoming SAP Master Data Challenges with Digital Workflows
- Demo
- Master Data Management Case Study Buckman
- Q&A



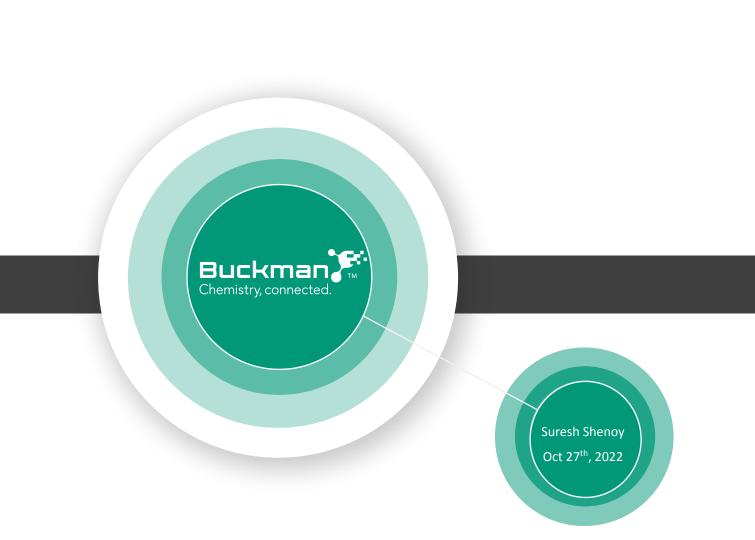
#### Demo



#### Agenda

- Panelists
- Brief Intro
- Master Data Management Case Study Edgewell
- Master Data Management Case Study Buckman
- Overcoming SAP MDM Challenges with Digital Workflows
- Demo
- Q&A









#### About Buckman

- Buckman is a Global Specialty Chemical Company headquartered in Memphis, Tennessee
- Manufacturing presence in NA, LATM, EMENA, and APAC
- Supplies Industrial Chemicals Paper Mills, Water Treatment, Agriculture, Oil and Gas, Leather...
- Single SAP Instance SAP ECC6 with HANA







#### ZFlow-MDM Usage at Buckman

- Used Extensively for Material Master Creation, Extension and Customer Onboarding
- 2+ years of ZFlow-MDM for Digital Master Data Workflows and Governance
- Business Stakeholders are active participants of Master Data Workflows
- Regional workflows for business units in Latin America and Asia-Pacific
- Simple and self explanatory
- Easy to configure, rollout templates, test, delegation, reminders, etc.
- Microsoft Single Sign-on makes it simple for stakeholders to be workflow participants





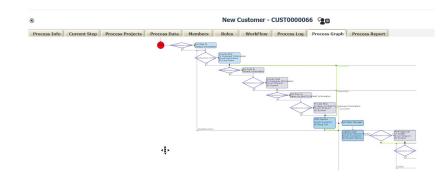


#### Customer Onboarding - Before and After

# Standard Control (1) Control (

Before





- Excel based request via Email
- MDM team chasing requesters due to incomplete information
- Frroneous data
- Delay in creating customer master.

  Longer than needed cycle time

- Request submitted using workflow
- Validation as part of request workflow ensures all information is submitted
- Defaults and rules minimize errors
- Much shorter cycle times due to visibility and integration to SAP

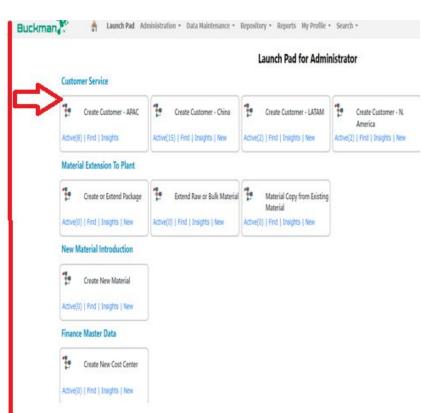






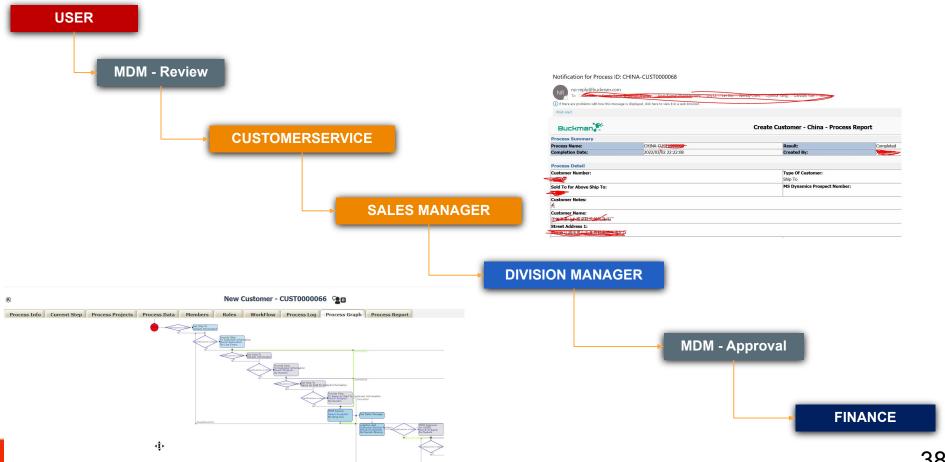
#### New Customer Onboarding



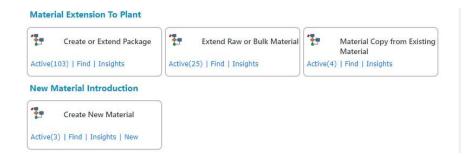


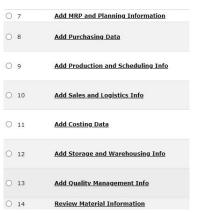


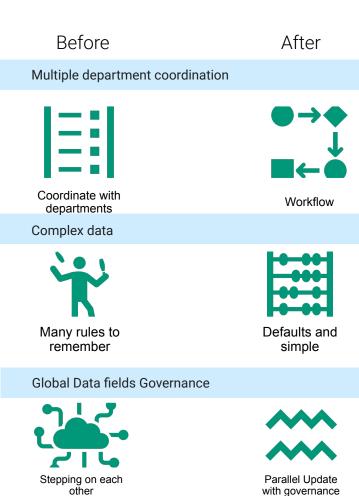
#### Business Stakeholders in the Workflow



## Materials Master Data Workflows - Before & After









Q&A



#### Summary

- □ Proven success in many industries
- ☐ Easy to adopt and loved by users
- ☐ It only takes minutes to get started

Test Drive

Free Pilot

#### Contacts

Kris Gorrepati

Cambrian Lab

+1-408-569-3744

Kris.gorrepati@cambrianlab.net

